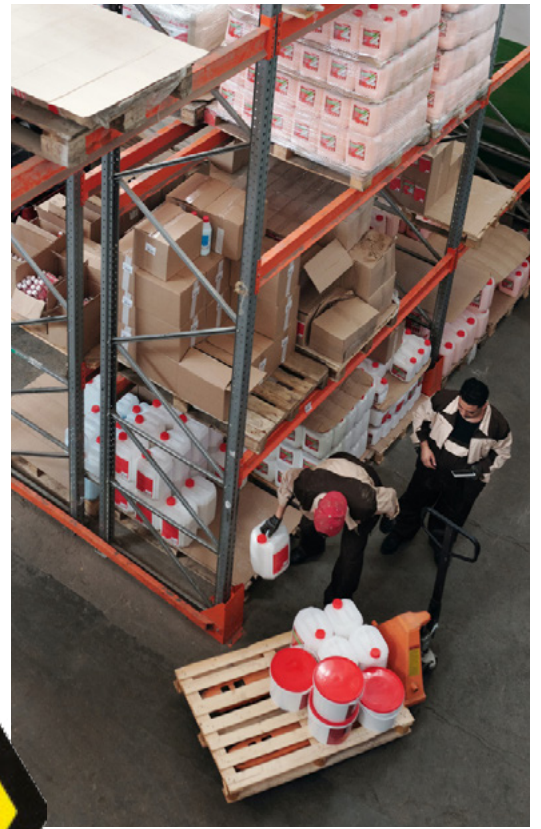




Explosion proof conversions for industrial vehicles

ATEX protection
(Zones 1, 2, 21 or 22)

Gali

GALI, with more than 30 years of experience in the field, is specialist in the conversion of forklift trucks and other industrial vehicles enabling them to operate in potential explosive atmospheres (ATEX). There are a big number of industrial places processes that involve the possibility to generate gases and dust that, when mixed with air would create an explosive atmosphere.

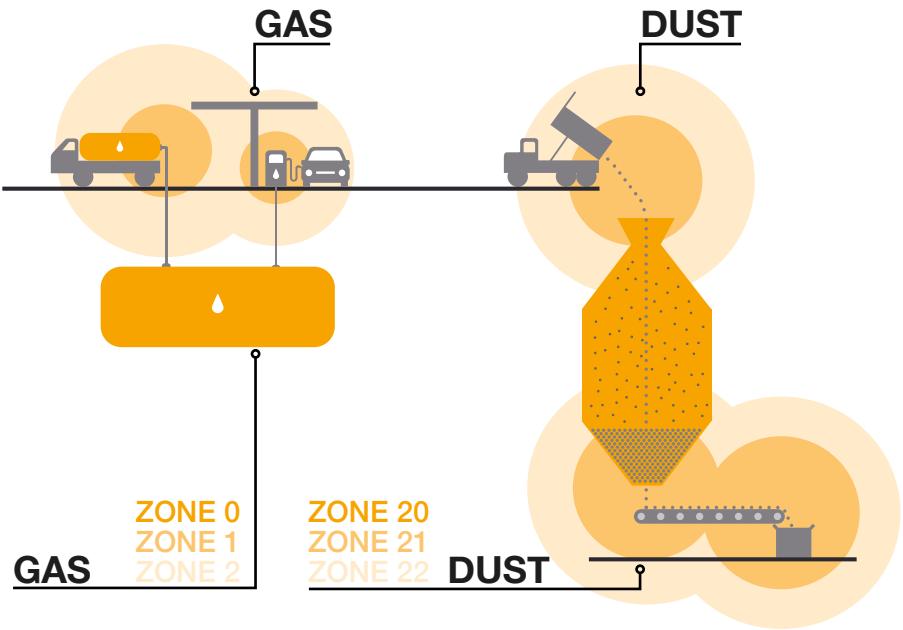
In this situation, any ignition source, such as an electrical arc, mechanical sparks, hot exhaust gases, static electricity, high surface temperatures, etc., will ignite an explosion.

Since 1994, the European Directive ATEX 94/92/CE obliges companies to define these Zones and to protect all apparatus, installations and mobile equipment that work within them, under the liability of owners, executives and heads of health and safety. The Directive ATEX 2014/34/EU, known as ATEX, specifies the requirements for all equipment used in Zones defined as potentially explosive atmospheres.

As a specialist in the protection of industrial vehicles, GALI has developed its range of explosion proof conversions with full guarantee of its transformations compliance under the ATEX 2014/34/EU, providing all necessary legal documentation with the vehicle.

“more than 30 year of experience and thousand of successful industrial vehicles protected.”

GALI conversion	ATEX zone	ATEX category	gas classification	temperature class	definitions
GALITEX	ZONE 1	2G	IIA, IIB, IIB + H2, Gases, Vapours & Mists	T1 (450°C) T2 (300°C) T3 (200°C) T4 (135°C) T5 (100°C) T6 (85°C)	A place in which an explosive atmosphere is likely to occur in normal operation.
GALITEX or GALIGAS	ZONE 2	3G			A place in which an explosive atmosphere is not likely to occur in normal operation, but may occur for short periods.
GALIDUX	ZONE 21	2D	IIIA, IIIB, IIIC Combustible Dust	T 200°C T 135°C	A place in which an explosive atmosphere is likely to occur in normal operation.
GALIDUX	ZONE 22	3D			A place in which an explosive atmosphere is not likely to occur in normal operation, but may occur for short periods.



“Gali Ex protections enable industrial vehicles to be safe operated in potentially hazardous areas.”



GALI provides a safe solution for electric or diesel vehicles operating in Zone 1/21 & Zone 2/22 areas (gas or dust) in compliance to ATEX Directive 2014/34/EU.

The vehicles can be forklifts trucks, lifting platforms, cranes, floor washers, tractors, side loaders etc. and will be protected with the minimum impact for the operability of the vehicle ensuring that the original minimum specifications are maintained.

To provide the appropriate explosion protection, we have a questionnaire to clearly state the corresponding classified hazardous areas where the industrial vehicle will operate.



ATEX DATA SHEET

Questionnaire for the forklift protection (or similar mobile lifting elements) according to 2014/34/EU ATEX with activity in potentially explosive zones.

1. Client
Telephone: _____
Person in charge: _____
E-mail: _____

2. Forklift truck type and capacity
☐ Pallet ☐ Stacker ☐ Electric ☐ Diesel ☐ Retractable ☐ Trilateral ☐ Orders
☐ Counterbalanced ☐ Counterbalanced ☐ Propeller

Models: _____

3. Classification of the hazardous area please indicate the most predominant

A. GAS/VAPOUR/FLAMMABLE SUBSTANCES
Zone 1 Possible explosive atmosphere ☐ Active Protection ☐
Zone 2 Sporadic explosive atmosphere ☐ Passive Protection ☐

Gas Group and temperature class of substances (see Annex A Norme EN 50516)

Gas	IA	IB	IC	Acetylene (C2H2) + H2	IC Hydrogen
Temperatures	T1 (450°C)	T2 (300°C)	T3 (200°C)	T4 (135°C)	T5 (100°C)

* For active protection specify the exact type of gases

B. FLAMMABLE DUST
Zone 21 Possible explosive atmosphere ☐ Dust ☐ Electroconductor
Zone 22 Sporadic explosive atmosphere ☐ NO Electroconductor

List of dusts: _____

gali

Electrical GALITEX CAT 2G or 3G for Zone 1 or 2 Gas

GALI protects Electrical industrial vehicles for safe operation in ATEX Zone 1 or Zone 2. Areas where the presence of gas and vapors may create an ignition hazard.

All possible ignition sources are protected to assure that the vehicle is safe to operate in a potential explosive atmosphere.

Typical conversion done in the vehicle may include: flameproof Ex d / Ex e enclosures, surface temperature control, Ex d / Ex e motors (DC and AC), Ex e traction batteries, Ex i intrinsically safe electrical circuits, stainless steel forks, etc.



“the conversion guarantees an electrical and mechanical protection to avoid any explosion risk.”





***101**
New electric wiring according to EN60079-14



***102**
Motors DC: Ex d / AC: Ex e



***103**
ATEX battery Ex e



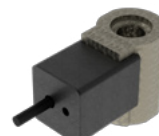
***104**
Ex d battery connectors



***105**
Antistatic strips



***110**
Antistatic wheels < 10⁹ Ω



***106**
Ex m valves, coils and sensors



***107**
GALI control system to prevent overheating and insulation fault



***108**
Ex d enclosures with sparking components (relays, contactors, fuses, Electronic ECUs, etc)



***109**
Ex d display



***111**
Stainless-steel clad forks



CAT 2G

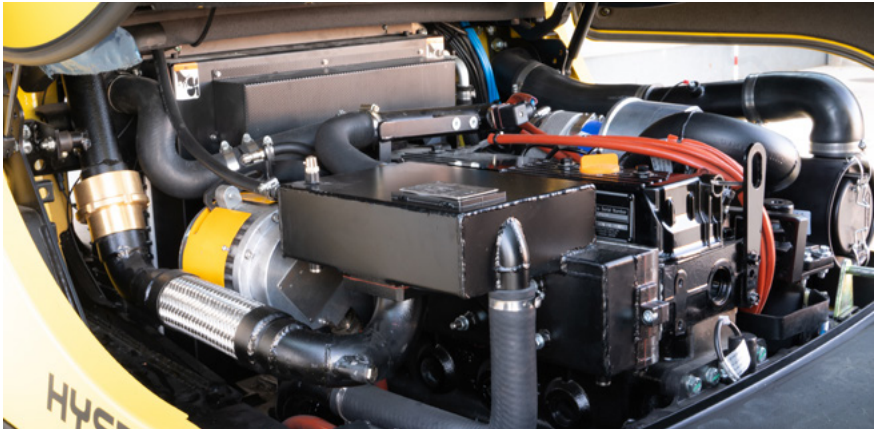
* Scheme for commercial reference only, the final product may change.

Diesel GALITEX CAT 2G or 3G for Zone 1 or 2 Gas

GALI protects Diesel industrial vehicles for safe operation in ATEX Zone 1 or Zone 2. Areas where the presence of gas and vapors may create an ignition hazard.

All possible ignition sources are protected to assure that the vehicle is safe to operate in a potential explosive atmosphere.

Typical conversion done in the vehicle may include: flameproof Ex d / Ex e enclosures, surface, gases and coolant temperature control, Ex d / Ex nR starter motors, Ex e mb batteries, Ex d alternator, inlet shutdown valve, inlet and exhaust flame arrestor, spark arrestor, exhaust gases heat exchanger, Ex i intrinsically safe electrical circuits, stainless steel forks, etc.



“installation
and conversion
of the engine
components to
assure a safe
operation for the
diesel vehicles.”





***201**
New electric wiring
according to EN60079-14



***202**
Ex d electric starter



***203**
Starting battery
Ex e



***204**
Explosion proof diesel
engine with inlet and
exhaust flame arrestor, Ex
m shut off valve, manifold
and exhaust gases heat
exchanger + spark arrestor.



***210**
Antistatic
strips



***211**
Antistatic
wheels < 10⁹ Ω



***212**
Stainless-steel
clad forks



***205**
Ex m valves, coils
and sensors



***206**
GALI control system
to prevent and
control overspeed,
overheating, insulate
fault, coolant &
exhaust gasses
temperature control,
oil pressure, etc.



***207**
Ex d enclosures with
sparking components
(relays, contactors,
fuses, Electronic
ECUs, etc)



***208**
Ex d display



***209**
Ex d charging
alternator

* Scheme for commercial reference only, the final product may change.

CAT 2G

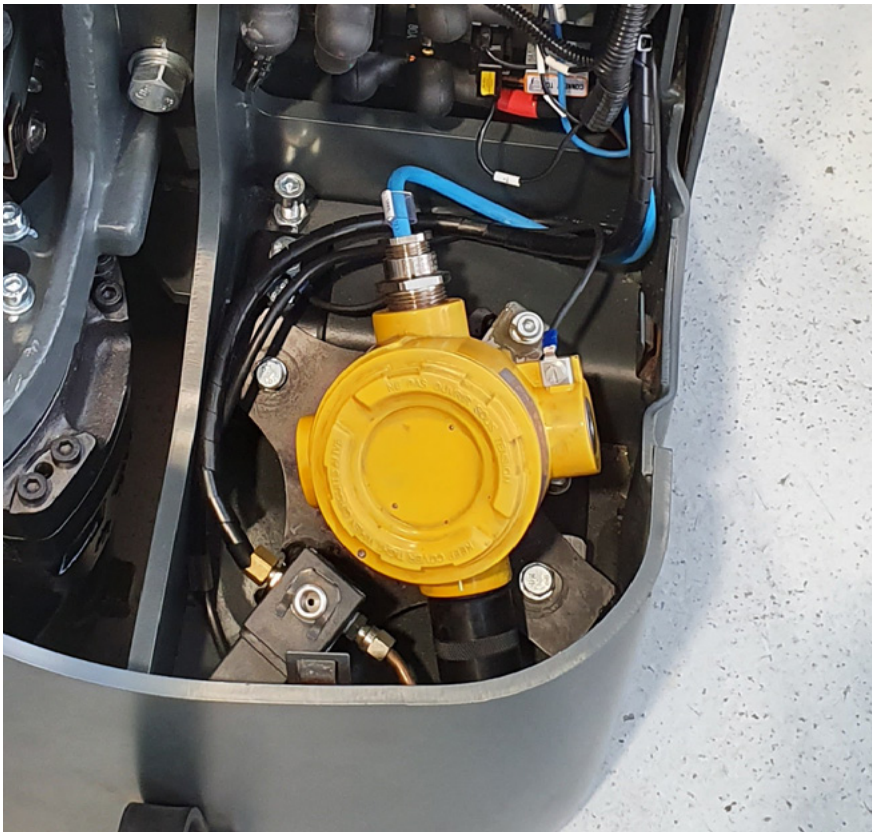
Electrical GALIGAS CAT 3G for Zone 2 Gas

GALI protects Electrical industrial vehicles for safe operation in ATEX Zone 2. Areas where the presence of gas and vapors may create an ignition hazard.

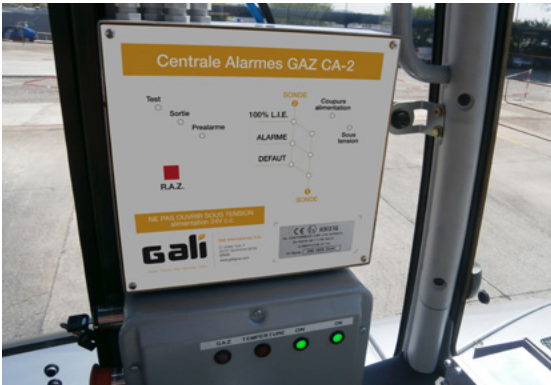
Our GALIGAS system is an active protection allowing the operator to be informed if the area is safe for operation. The conversion includes gas detectors which will provide a visual/audible warning for the operator to drive out of hazard area if the gas/vapor is detected at 10% LEL.

If gas/vapor reaches the 25% LEL the vehicle will automatically come to a controlled stop.

Our GALIGAS system incorporates an automatic start up self-test.



“liftruck will automatically shut down at 25% LEL. Easy to operate and to maintain.”



*301

All arcing, sparking and hot components are fitted with restricted breathing enclosures.



*302
Motor DC:
Ex nR



*303
Original battery conversion:
Ex e



*304
Battery connectors:
Ex e IP23



*305
Antistatic strips



*310
Stainless-steel clad
forks



*306
Control module



*307
Gas bottle



*308
Gas detector



*309
Contactors/relays/fuses:
Ex nR (IP65)



CAT 3G

* Scheme for commercial reference only, the final product may change.

Electrical GALIDUX CAT 2D or 3D for Zone 21 or 22 Dust

GALI protects Electrical industrial vehicles for safe operation in ATEX Zone 21 or Zone 22. Areas where the presence of dust and powder may create an ignition hazard.

All possible ignition sources are protected to assure that the vehicle is safe to operate in a potential explosive atmosphere.

Typical conversion done in the vehicle may include: flameproof Ex t IP65 enclosures, surface temperature control, Ex t IP65 motors (DC and AC), Ex t traction batteries with IP65 plugs, Ex i intrinsically safe electrical circuits, stainless-steel clad forks, etc.



“the protection ensures the safe operation of the vehicles in zones where dust and power ignition risk may exist.”



***401**
Motors:
Ex t (IP65)



***402**
ATEX battery
Ex t (IP65)



***403**
Ex d t (IP65)
battery
connectors



***404**
Antistatic strips



***409**
Stainless-steel
clad forks



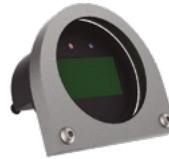
***405**
Ex t (IP65)
valves, coils,
sensors



***406**
GALI control
system to prevent
overheating and
insulation fault



***407**
Protection
displays:
Ex t (IP65)



***408**
Ex t (IP65)
enclosures for
relays, fuses,
contactors, etc



CAT 2D

* Scheme for commercial reference only, the final product may change.

Diesel GALIDUX CAT 2D or 3D for Zone 21 or 22 Dust

GALI protects Diesel industrial vehicles for safe operation in ATEX Zone 21 or Zone 22. Areas where the presence of dust and powder may create an ignition hazard.

All possible ignition sources are protected to assure that the vehicle is safe to operate in a potential explosive atmosphere.

Typical conversion done in the vehicle may include: flameproof Ex t IP65 enclosures, surface, gases and coolant temperature control, Ex t IP65 starter motors, Ex e mb batteries, Ex d/Ex t alternator, spark arrestor, exhaust gases heat exchanger, Ex i intrinsically safe electrical circuits, stainless steel forks, etc.



“engine components are protected to ensure the vehicle to safely operate where explosive air mixture with dust or power might be present.”



CAT 2D

* Scheme for commercial reference only, the final product may change.

What optional elements of an industrial vehicle can we offer?

GALI Ex protection allows all kind of industrial vehicles and machinery to safe operate in chemical, paints, coatings, defense, food, cosmetics, pharmaceutical, mining, petrochemical and other industries.

We provide also the conversion for many additional elements incorporated in the vehicles.

- * Cabin heating & air conditioning.
- * Working lights: front/rear, blue-light, cabin light, accessories lights,...
- * Flashing beacon.
- * Front and rear Ex d wiper.
- * Fleet manager or other managing controls.
- * Turbo coating protection for diesel vehicles in accordance to STAGE V standards.
- * DPF coating protection for diesel vehicles in accordance to STAGE V standards.
- * Atex batteries.

“Gali provides full service for the entire working life of the vehicle.”





lights



lights



wiper



battery connectors

Certification, testing & technical documentation

All Gali protections are according to ATEX 2014/34/EU based on the European EN 1755:2015 standards. We have our in-house testing facilities to ensure the best quality during all the process of the Ex-conversion.

SERVICE MANUAL

MACHINE MARKING

EU DECLARATION

SERVICE MANUAL
ELECTRICAL COUNTERBALANCED
FORKLIFT TRUCK
ATEX PROTECTION
Model RX20-15

GALI GALI INTERNATIONAL S.A.
08161 Sentmenat BARCELONA (SPAIN)
www.galigrup.com - Tel. +34 93 715 3111

Ref.: GALITEXXXXXX

Mod.: **UNICARRIERS 105L100** Tipo: GALITEX CAT 2G
Nº serie: GALIXXXX-XXXXXXXXXX
Año de fabricación: 2018

Ex II 2G IIB T4 CE

EU Declaration of Conformity
Declaración UE de conformidad Nº GALITEXXXXX-XX

The manufacturer/El fabricante: GALI INTERNATIONAL S.A.
Address/Dirección: C/ Nova Terra, 5 08161 Sentmenat (Barcelona) SPAIN

This declaration of conformity is issued under the sole responsibility of the manufacturer. Esta declaración de conformidad es publicada bajo la responsabilidad exclusiva del fabricante.

The equipment/La Máquina: Electrical Counterbalanced Lift Truck / Carretila de Manutención Eléctrica Contrapesada GALITEX CAT 2G

Ex II 2G IIB T4 T_{amb}: -20 +40 °C

The object of the declaration described above is in conformity with the relevant European Union harmonization legislation. El objeto de la declaración descrita es conforme a la legislación de armonización de la Unión Europea pertinente.

2014/34/EU-ATEX

The conformity is declared (El fabricante declara) the following relevant harmonized standards or technical specifications: El cumplimiento se declara con referencia a dichas normas armonizadas u otras especificaciones técnicas: EN 1753:2013 - EN 1175-1:1999-43:2010 - EN 60079-0:2012 - EN 60079-1:2014 - EN 60079-7:2015 - EN 60079-11:2012 - EN 60079-14:2014 - EC 60079-18:2013 - ISO 9001:2015 - ISO 14001:2015 - ISO 45001:2018

The notified body LOM (in D163) issued the following TECHNICAL FILE CUSTODY NUMBER: El organismo notificado LOM (n.º 0163) ha acordado el siguiente ORDEN DE EXPEDIENTE TÉCNICO: LOM17759V-C

To see the drawing / Ver dibujo: GALITEXUN101-ET S/N: GALIXXXX-XXXXXXXXXX

Signed for and on behalf of (Firmado por y en nombre de): GALI INTERNATIONAL S.A. Identification of legally responsible / Identificación del representante: Llorenç Galí Trullén

Date of first issue: Fecha primera emisión:

EN 110-8876 www.galigrup.com **gali**



“explosion proof protection for all type of mobile industrial vehicles.”



“availability of spare parts and on-time after sales service on site.”



“all potential sources of ignition are protected assuring a safe ATEX vehicle.”

Maintenance & after sales service

GALI offers a repair and maintenance service for its conversions, available either at our own installations or at customer's locations, providing a fast response and availability of the needed spare parts.



SegurATEX

The ATEX 94/92/CE Users' Directive obliges to maintain the safety level of the industrial vehicle during its life time.

The obliged maintenance includes the regular inspection of key safe points of the vehicle.

Gali offers its SegurATEX detailed inspection for its Ex conversions to ensure that the client's Ex vehicles maintain its original level of protection.

Following the EN 60079-17:2014, the Detailed inspection shall be done every three years.

Ism-ATEX courses

All preventive, maintenance and repair service have to be performed by an ATEX trained personnel in accordance with the manufacturer instruction manual.

GALI offers Ism-ATEX courses, leading to a personal INERIS certificate, providing the after sales teams and engineers with the necessary knowledge to manage the risk involved in potentially explosive atmospheres.

Courses for commercials teams and end users.

Certificate

We:

GALI INTERNACIONAL, SA

C/ Josep Tura, 5

08181 Sentmenat (Barcelona)

SPAIN

• Certify that the machine:

Type.....

Model.....

Ref.....

Year of manufacture.....

Serial number.....

In which we have done the detailed inspection and corrected the defects -if any-. In our knowledge:

THE MACHINE MAINTAINS THE ORIGINAL PROTECTION LEVEL

Sentmenat, of of 20

General Manager

Lluís Gali Trullas

www.galigrp.com

gali

IsM-ATEX

CONCEPCIÓN, REALIZACIÓN Y MANTENIMIENTO DE EN ATMÓSFERAS EXPLOSIVAS

DESIGN, INSTALLATION AND MAINTENANCE IN HAZARDOUS AREA

CERTIFICADO DE COMPETENCIA / COMPETENCE CERTIFICATE

INERIS N° 17CE1260

ALEJANDRO CÁRDENAS MORENO (CMI - 477004475)

INELCA, S.L. (NIF : B61627915)

Agente de ejecución, Niveles 1-Eléctrico y no Eléctrico

Responsible for Execution, Levels 1-Electric and Non-Electric

Válido hasta : 28/06/2020

Validity date : 2020/06/28

INERIS



ELECTRIC						
GAS			DUST		GAS + DUST	
ZONE 1	ZONE 2	ZONE 2	ZONE 21	ZONE 22	ZONE 1 & 21	ZONE 2 & 22
CAT 2G GALITEX	CAT 3G GALITEX	CAT 3G GALIGAS (ACTIVE protection)	CAT 2D GALIDUX	CAT 3D GALIDUX	CAT 2GD GALITEX-DUX	CAT 3GD GALITEX-DUX

DIESEL						
GAS			DUST		GAS + DUST	
ZONE 1	ZONE 2	ZONE 21	ZONE 22	ZONE 1 & 21	ZONE 2 & 22	
CAT 2G GALITEX	CAT 3G GALITEX	CAT 2D GALIDUX	CAT 3D GALIDUX	CAT 2GD GALITEX-DUX	CAT 3GD GALITEX-DUX	



“Gali participates in the international ATEX committees as Spanish technical expert.”

GALI INTERNACIONAL, SA

C/ Josep Tura, 5
08181 Sentmenat
SPAIN
☎ +34 93 715 31 11
spain@galigrup.com

**GALI ZHENJIANG
TRADING Co, Ltd**

520 Can Sang Road,
Runzhou Industrial Park
212004 Zhenjiang
CHINA
☎ +86 051185725611
china@galigrup.com

GALI FRANCE, SA

Rue Barthélémy Thimonnier, 1
66200 Elne
FRANCE
☎ +33 468 22 20 05
france@galigrup.com

GALI JAPAN, GK

1F Saitama Kensetsu Kaikan
3-10-4
Takasago, Urawa-ku
330-0063 Saitama
JAPAN
☎ +81 80 7498 4710
japan@galigrup.com

GALI DEUTSCHLAND, GmbH

Am Ockenheimer Graben, 32
55411 Bingen
GERMANY
☎ +49 672 11 00 26
germany@galigrup.com

GALI SINGAPORE, Ltd

10 Anson Road, #31-10,
079903 International Plaza
SINGAPORE
☎ +65 98180802
singapore@galigrup.com

GALI ITALIA, Srl

Via Dante snc
22070 Cirimido (CO)
ITALY
☎ +39 031 46 12 24
italy@galigrup.com



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